

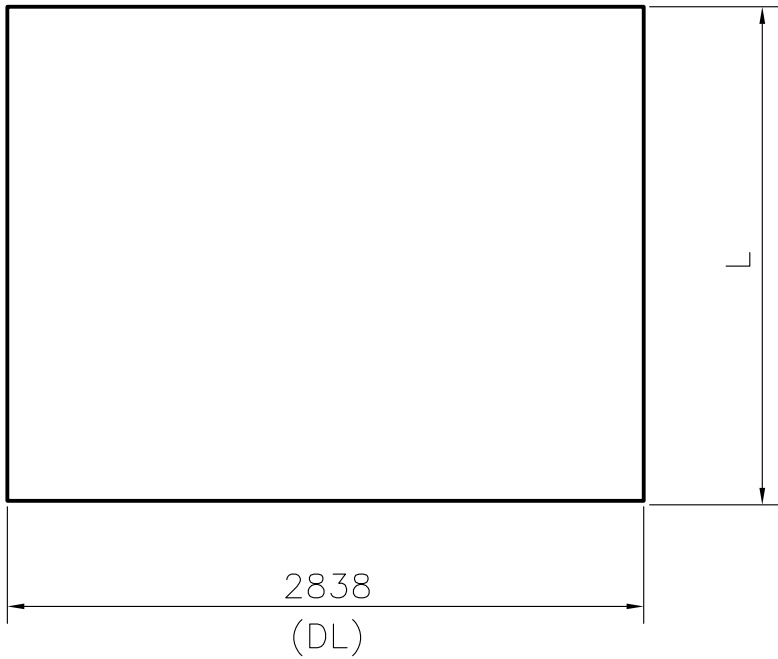
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3-80-468-33952

DRAWING No

NOTES: –

- 1
- WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC.
- 2
- FULL PENETRATION OF WELDS TO BE ENSURED
- 3
- IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO OR MORE PLATES CAN BE JOINED AND ROLLED
- 4
- GLASS FLAKE COATING SHALL BE DONE AFTER WELDING THE STUBS AND ATTACHMENTS WHEREVER APPLICABLE.



RAW MATERIAL PLATE

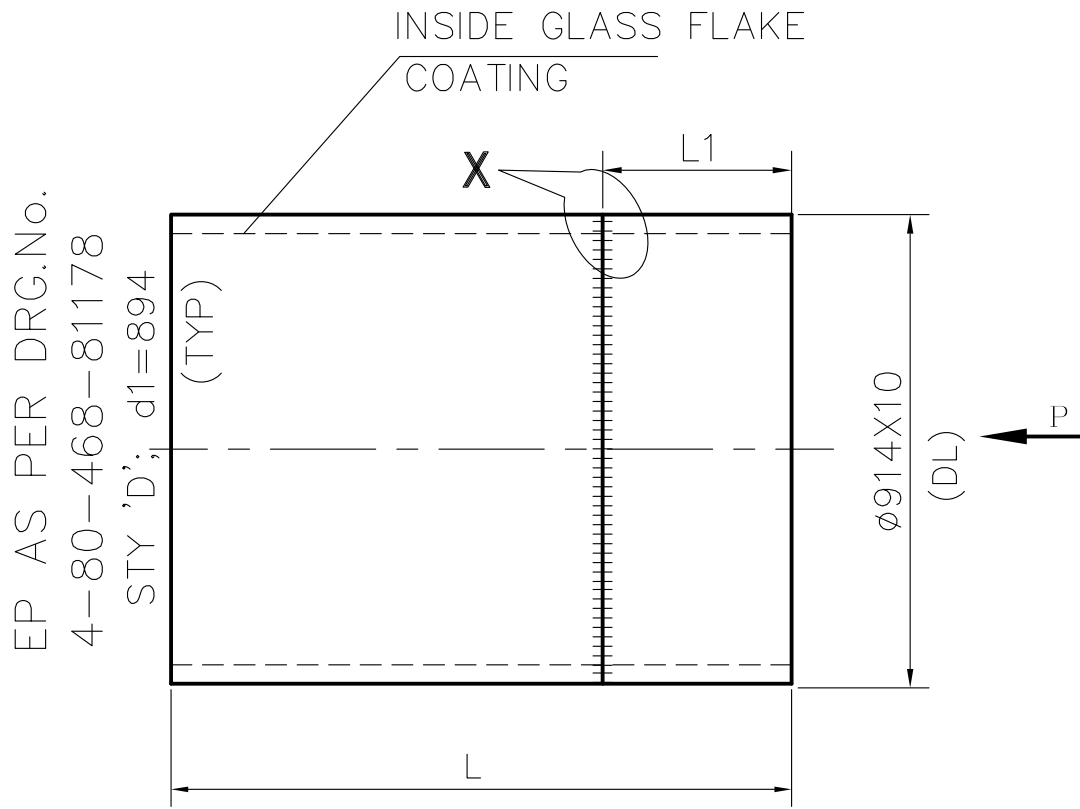
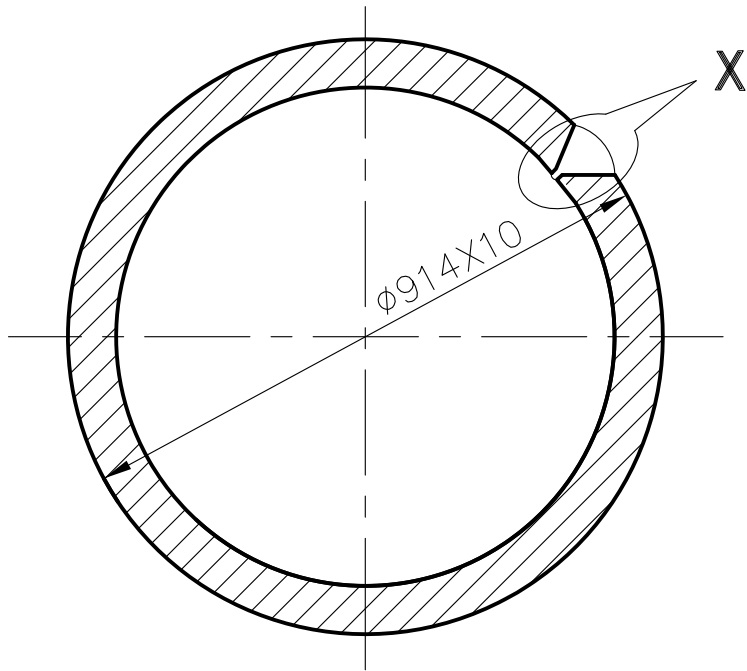
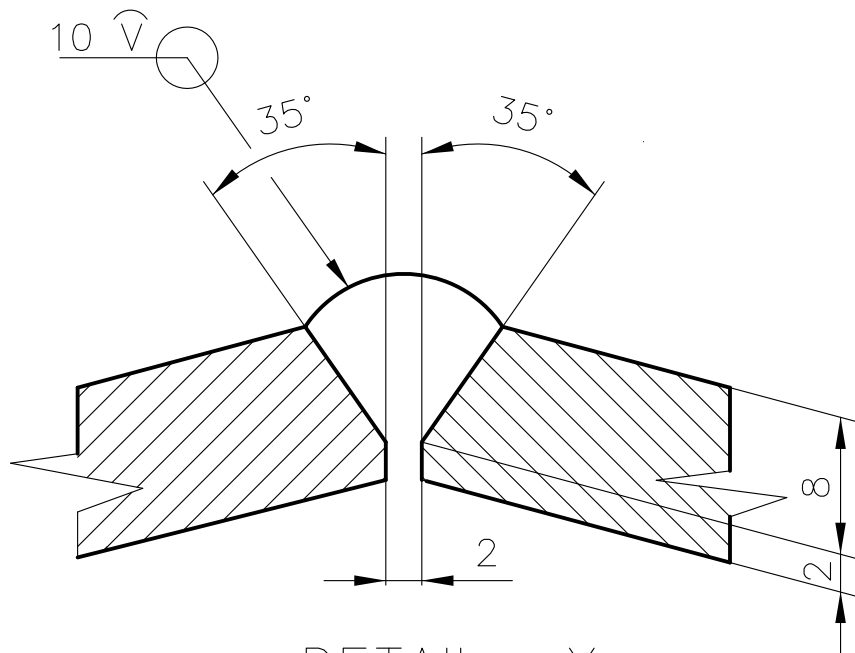


PLATE FORMED PIPE



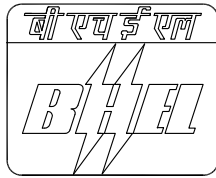
VIEW – P



DETAIL – X

08	PLATE 10 x 2838 x 1554	3-80-468-33952		15 211 098 0000 IS 2062 Fe410A		346 185
07	PLATE 10 x 2838 x 1088	3-80-468-33952		15 211 098 0000 IS 2062 Fe410A		242 408
06	PLATE 10 x 2838 x 2473	3-80-468-33952		15 211 098 0000 IS 2062 Fe410A		550 913
05	PLATE 10 x 2838 x 3212	3-80-468-33952		15 211 098 0000 IS 2062 Fe410A		716 028
04	PLATE 10 x 2838 x 2000	3-80-468-33952		15 211 098 0000 IS 2062 Fe410A		445 566
03	PLATE 10 x 2838 x 756	3-80-468-33952		15 211 098 0000 IS 2062 Fe410A		168 461
02	PLATE 10 x 2838 x 1313	3-80-468-33952		15 211 098 0000 IS 2062 Fe410A		292 491
01	PLATE 10 x 2838 x 267	3-80-468-33952		15 211 098 0000 IS 2062 Fe410A		59 536
VAR. NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME BABU	SIGN –Sd–	DATE 16.10.17	NO OF ITEMS
CHD	P.SURESH	–Sd–	16.10.17	
APPD	R.SESHAGIRI	–Sd–	16.10.17	

DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	REF. TO ASSY DRG	ITEM No.
CODE	C /M /F		N.T.S			
TITLE PLATE FORMED PIPE (OD914 x 10)				CARD CODE U 01	DRAWING No. 3-80-468-33952	REV 00